



Uncoated



AlTiN Coated



TiN Coated

HSS, Spiral Point Plug Taps, Ground Thread

| Size & Pitch | GH Limit | # of Flutes | Pkg Qty | Uncoated Part # | AlTiN Coated Part # | TiN Coated Part # |
|--------------|----------|-------------|---------|-------------------------|-------------------------|-------------------------|
| 1/2-20 | H1 | 3 | 1 | RT30887 | — | — |
| 1/2-20 | H2 | 3 | 1 | RT30888 | — | — |
| 1/2-20 | H3 | 3 | 1 | RT30889 | RT31020 | RT30989 |
| 1/2-20 | H5 | 3 | 1 | RT30890 | — | — |
| 9/16-12 | H3 | 3 | 1 | RT30891 | — | — |
| 9/16-18 | H3 | 3 | 1 | RT30892 | — | — |
| 5/8-11 | H3 | 3 | 1 | RT30893 | RT31021 | RT30993 |
| 5/8-11 | H5 | 3 | 1 | RT30894 | — | — |
| 5/8-18 | H3 | 3 | 1 | RT30895 | RT31022 | RT30995 |
| 3/4-10 | H3 | 3 | 1 | RT30896 | RT31023 | RT30996 |
| 3/4-10 | H5 | 3 | 1 | RT30897 | — | — |
| 3/4-16 | H3 | 3 | 1 | RT30898 | RT31024 | RT30998 |

Taps



Speeds & other tech data pages 405-416.